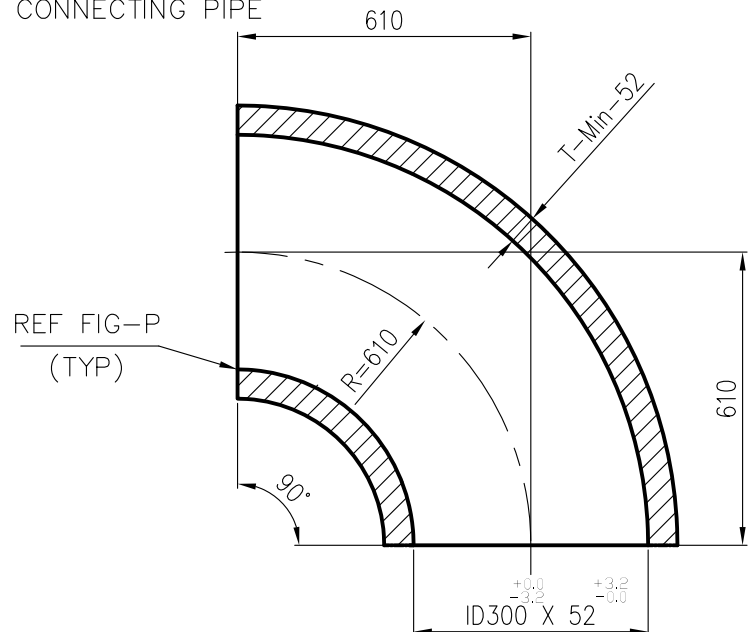
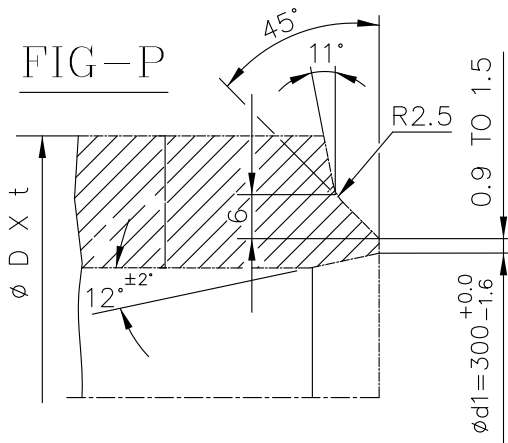
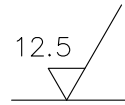


|           |      |              |
|-----------|------|--------------|
| REV<br>01 | DATE | ALTERED :    |
|           |      | CHD & APPD : |

### NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm<sup>2</sup> (g)
- 2) DESIGN TEMPERATURE : 230 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID300X52
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE



|            |                               |                 |                |       |          |
|------------|-------------------------------|-----------------|----------------|-------|----------|
| —          | BW LR 90DEG ELBOW<br>ID300X52 | 92 524 039 0000 | A              | 432   | 280      |
|            |                               | SA 234 WPC      |                |       | 1        |
| VAR<br>No. | DESCRIPTION                   | STD             | MATERIAL CODE  | A/C/P | UNIT     |
|            |                               |                 | MATERIAL SPECN |       | QUANTITY |



BHARAT HEAVY ELECTRICALS LIMITED  
PIPING CENTRE  
CHENNAI 600 017

|      |               |           |          |
|------|---------------|-----------|----------|
|      | NAME          | SIGNATURE | DATE     |
| DRN  | RP SINGH      |           | 22.02.19 |
| CHD  | KONDAPANAI DU |           | 22.02.19 |
| APPD | R SESHAGIRI   |           | 22.02.19 |

|       |                                |            |       |             |                                |
|-------|--------------------------------|------------|-------|-------------|--------------------------------|
| DEPT  | ALL<br>DIMENSIONS<br>ARE IN MM | PROJECTION | SCALE | WEIGHT (Kg) | REF TO ASSY / OLD DWG          |
| CODE  |                                |            | N.T.S | 432.28      | —                              |
| TITLE | BW LR 90DEG ELBOW<br>ID300X52  |            |       |             | DRAWING NO :<br>4-80-423-82236 |
|       |                                |            |       |             | REV<br>00                      |